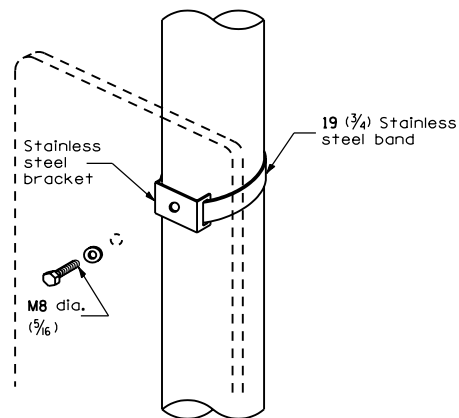
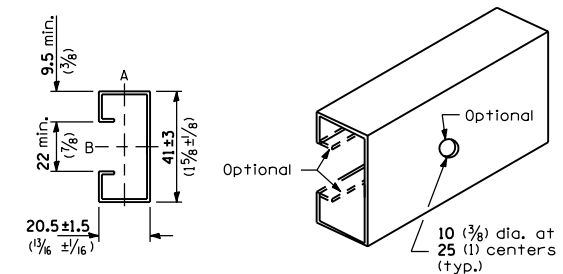


Sign panel 900 (36) wide or less

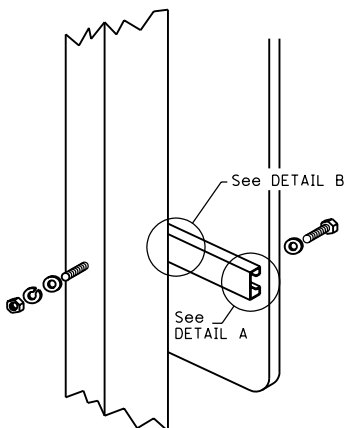


Sign panel 900 (36) wide or less

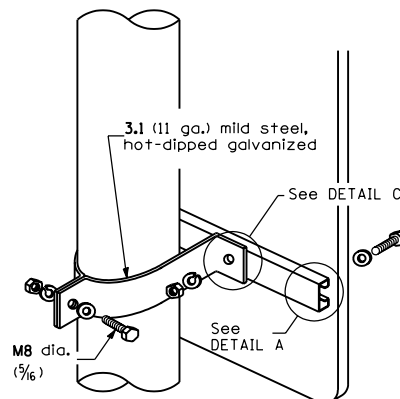
Section modulus (minimum)	Axis A	Axis B
Steel	819 mm ³ (0.050 in. ³)	1720 mm ³ (0.105 in. ³)
Aluminum	2458 mm ³ (0.150 in. ³)	5162 mm ³ (0.315 in. ³)



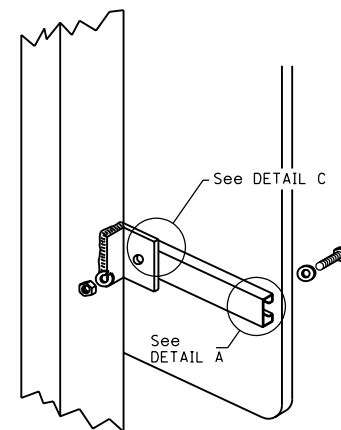
SUPPORTING CHANNEL DETAILS



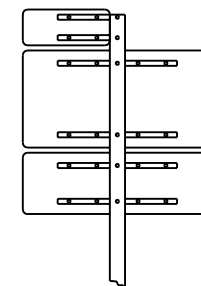
Sign panel over 900 (36) wide



Sign panel over 900 (36) wide



ROUTE MARKER ASSEMBLY



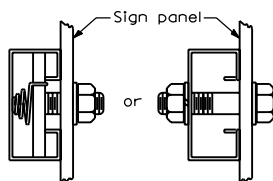
WOOD OR TELESCOPING STEEL POSTS

LIGHT OR SIGNAL STANDARDS

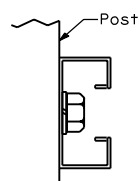
BREAKAWAY STEEL TUBING POSTS

(All sign panel sizes)

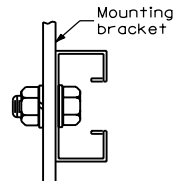
All dimensions are in millimeters (inches) unless otherwise shown.



DETAIL A



DETAIL B



DETAIL C

DATE	REVISIONS
1-1-97	Renum. Standard 2319-6.
2-1-95	Moved G. N. to Specs. Added metric.

SIGN PANEL MOUNTING DETAILS

STANDARD 720001